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D2432**Job Sheet 184066****Part No:** D2432**Job Qty:** 6 ea**Part Name:** Bearpaw 19" X 24"**Part Weight:** 0 lbs**Status:** New**Priority:** High**Job Created:** 10/2/18**Job Tracking No:****Due Date:** 10/10/18**Created By:** Jason Leroux**Type:** SOLD**Description:****Note:** DWG REV H IPP REV:A 12.10.17 AS PER DWG REV.H DD VERF:JLM**Ship Via:****Bill of Materials****Job Routing**

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	6 Ea	10/10/18	10/10/18	0.00	0.00	Start Up Container		OK 18/10/18
120	Waterjet - B4B	6 pcs	10/10/18	10/10/18	0.00	1.55	Waterjet 2 OMAX		OK 18/10/18
130	CNC Vertical Machining	6 pcs	10/10/18	10/10/18	0.36	7.70	HAAS 1		DIP 18-10-12
140	QC	6 pcs	10/10/18	10/10/18	0.00	0.00	QC2		DIP 18-10-12
150	QC	6 pcs	10/10/18	10/10/18	0.00	0.00	QC8		OK 18/10/17
160	Packaging	6 pcs	10/10/18	10/10/18	0.00	0.00	Packaging3		57445 OCT 1 2018
170	QC21-SA	6 Ea	10/10/18	10/10/18	0.00	0.00	QC21		OCT 1 2018

Part Op 120 - Cut Blank as per D2432 File

Descriptions: 130 - 1-Inspect material for defects or damage prior to machining 2-Machine as per Folio and Dwg D2432 Identify as D2432F 3-Debur

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
MUHMWB10	UHMW 1" Black - 48"x120" Tivar Mfg.#52480104	22.2000 sf (3.7 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	MUHMWB10	22	827	0

Part Specifications

Specifications could not be found.

Plex 10/2/18 11:30 AM dart.leroux.jason

JAKI
AEROSPACE

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Container No: S115459

Part: D2432

Job No: 184066

Serial No/Batch: S115459

Revision:

Inspector:

Exp Date: Various STC's

Instructions: Various STC's

Date: 10/03/18

DART AEROSPACE LTD		Work Order:	
Description: Bearpaw		Part Number:	D2432
Inspection Dwg: D2432	Rev: H	Page 1 of 1	

FIRST ARTICLE INSPECTION CHECKLIST

Inspection Sheet Drawing Dimension		Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
A	0.063 x 45°	+0.030/-0.010	0.060	✓		Vern.	
B	0.200	+/-0.030	0.200	✓		"	
C	0.25 x 45°	+/-0.030	0.250	✓		"	
D	R0.250	+/-0.030	0.250	✓		R.G.	
E	0.250	+/-0.010	0.252	✓		Vern.	
F	0.625	+/-0.030	0.620	✓		"	
G	0.375	+0.030/-0.010	0.379	✓		"	
H	0.950	+/-0.030	0.957	✓		"	
I	19.000	+/-0.030	19.000	✓		Tape	
J	Ø0.260	+0.005/-0.000	0.260	✓		Vern.	
K	Ø0.93	+/-0.030	0.930	✓		"	
L	0.30	+0.030/-0.000	0.305	✓		D.G.	
M	23.750	+/-0.030	23.75	✓		Tape	
N	2.000	+/-0.030	2.000	✓		Vern.	
O	0.38	+/-0.030	0.380	✓		"	
P							
Q							
R							
S							
T							
U							
V							

Measured by: DIP	Audited by: [Signature]	Preliminary Approval:
Date: 18-10-12	Date: 18/10/17	Date:

Rev	Date	Change	Revised by	Approved
A	04.01.09	New Issue P/O D206-559-015	KJ/RF	
B	12.07.31	Dwg Rev updated	KJ	
C	12.10.26	Dwg Rev updated	KJ	
D	13.07.18	Dimension 7.375 removed	KJ	
E	15.02.09	Dimensions revised	KJ	[Signature]